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1. A single-layer or multi-layer, heat-shrinkable film having a layer of a thermoplastic resin material comprising an alicyclic structure-containing polymer (A) having a repeating unit (a) consisting of an alicyclic structure, wherein a proportion of a repeating unit (b) of a ring structure having no norbornane ring structure in the repeating unit (a) is at least 10% by weight.
- 10 2. The heat-shrinkable film according to Claim 1, wherein the thermoplastic resin material layer is a layer of a resin composition comprising a soft polymer (B) in addition to the alicyclic-structure containing polymer (A).
- 15 3. The heat-shrinkable film according to Claim 1, which is a multi-layer, heat-shrinkable film further having at least one crystalline resin layer in addition to at least one layer of the thermoplastic resin material.
- 20 4. The heat-shrinkable film according to Claim 1, which is a film stretched at a draw ratio of at least 1.5 times in at least an uniaxial direction.
- 25 5. The heat-shrinkable film according to Claim 4, which is a film biaxially stretched at a draw ratio of 1.5 to 10 times in each of machine and transversal directions.

6. The heat-shrinkable film according to Claim 1,
wherein the film impact retention after heat shrinking is
at least 70%, and the rate of increase of water vapor
transmission rate after heat shrinking is at most 1.20.

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7. The heat-shrinkable film according to Claim 1,
wherein the heat shrinkage factor when the film is held
under a temperature atmosphere ranging from a temperature
lower by 40°C than the glass transition temperature of the
10 alicyclic structure-containing polymer (A) to a temperature
higher by 80°C than the glass transition temperature [(Tg -
40°C) to (Tg + 80°C)] is 3 to 70%.

8. The heat-shrinkable film according to Claim 1,
15 which has a thickness of 1 to 100 μm .

9. The heat-shrinkable film according to Claim 1,
wherein the alicyclic structure-containing polymer (A) has
a weight average molecular weight of 5,000 to 500,000, a
20 glass transition temperature of 50 to 300°C and a melt flow
rate of 0.5 to 150 g/10 min as measured at a temperature of
280°C under a load of 2.16 kg in accordance with JIS K 6719.

10. The heat-shrinkable film according to Claim 1,
25 wherein a proportion of the repeating unit (a) consisting
of the alicyclic structure in the alicyclic structure-
containing polymer (A) is at least 50% by weight.

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11. The heat-shrinkable film according to Claim 1,
wherein the alicyclic structure-containing polymer (A) is a
thermoplastic norbornene resin.

5 12. The heat-shrinkable film according to Claim 11,
wherein the thermoplastic norbornene resin is a
hydrogenated product of a ring-opening (co)polymer of a
norbornene monomer.

10 13. The heat-shrinkable film according to Claim 11,
wherein the repeating unit (b) of the ring structure having
no norbornane ring structure is a repeating unit derived
from a ring-opening (co)polymer of at least one norbornene
monomer selected from the group consisting of norbornenes,
15 dicyclopentadienes, methanotetrahydrofluorenes and
methanohexahydroanthracenes.

20 14. The heat-shrinkable film according to Claim 12,
wherein the alicyclic structure-containing polymer (A) is a
hydrogenated product of a ring-opening polymer of a
dicyclopentadiene.

25 15. The heat-shrinkable film according to Claim 12,
wherein the alicyclic structure-containing polymer (A) is a
hydrogenated product of a ring-opening copolymer of a
norbornene and a dicyclopentadiene

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16. The heat-shrinkable film according to Claim 12, wherein the alicyclic structure-containing polymer (A) is a hydrogenated product of a ring-opening copolymer of a norbornene and a tetracyclododecene.

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17. The heat-shrinkable film according to Claim 2, wherein the soft polymer (B) is a polymer having a glass transition temperature of at most 30°C.

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18. The heat-shrinkable film according to Claim 3, wherein the crystalline resin is at least one polyolefin resin selected from the group consisting of polyethylene resins and polypropylene resins.

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19. The heat-shrinkable film according to Claim 1, wherein the heat-shrinkable film is a multi-layer, heat-shrinkable film, and a proportion of the thickness of the layer of the thermoplastic resin material comprising the alicyclic structure-containing polymer (A) is 10 to 90% based on the total thickness of the film.

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20. A package obtained by thermally shrink-wrapping a product to be packaged with the heat-shrinkable film according to any one of the Claims set forth above.

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